

TYPE DOL

## **GRADE 100** TWO LEG CHAIN SLINGS **GRADE** 100 ONE LEG CHAIN SLINGS Co-eseconder Cossesso. Do-cocce TYPE SOS TYPE SAS TYPE SOL YPE DOS TYPE **das** ----No a second a second Sealandana TYPE DOO TYPE SAL TYPE CO TYPE CAO TYPE DAL

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TYPE DAO

## GRADO 100

THREE LEG CHAIN SLINGS

## **GRADO 100** FOUR LEG CHAIN SLINGS

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TYPE QOO





TYPE SENCILLO DE CESTO



**GRADO 100** 

TYPE GARZA RECOGIBLE

MAXIMUM WORK LOADS IN TONNES

|   |        | 1. C                       |                             | PA -                       |                             |
|---|--------|----------------------------|-----------------------------|----------------------------|-----------------------------|
| CHAIN<br>Ø (MM.)  | W.M.L. | 0° < β ≤ 45°<br>FACTOR 1,1 | 45° < B ≤ 60°<br>FACTOR 0,8 | 0° < B ≤ 45°<br>FACTOR 1,7 | 45° < B ≤ 60°<br>FACTOR 1,2 |
| 6   | 1.40   | 1.60                       | 1.20                        | 2.40                       | 1.70                        |
| 8   | 2.50   | 2.80                       | 2.00                        | 4.30                       | 3.00                        |
| 10  | 4.00   | 4.40                       | 3.20                        | 6.80                       | 4.80                        |
| 13  | 6.70   | 7.40                       | 5.40                        | 11.40                      | 8.00                        |
| 16  | 10.00  | 11.00                      | 8.00                        | 17.00                      | 12.00                       |
| 20  | 16.00  | 17.60                      | 12.80                       | 27.20                      | 19.20                       |
| NOTE: SAFETY FACTOR 4:1. THE MAXIMUM CAPACITY OF WORKLOADS IS REFERRED TO THE NORMAL WORKING CONDITIONS |        |                            |                             |                            |                             |

AND WITH LOAD UNIFORMLY DISTRIBUTED ON EACH LEG.



TYPE DOBLE LAZO AJUSTABLE

## CHAIN REPLACEMENTS

COEFFICIENT **REDUCTION DUE** 



At least once a year and at regular intervals periodic inspection must be carried out under the application condition.

Wear caused by friction with other objects usually occurs on the outside of the straight portions of the links, where it is easily visible and measurable. Wear between adjacent links is hidden.

The chain should be loosened and turn the adjacent links, so both sides are visible inside the links. Wear between links is measured by taking the indicated diameter (d 1) and the diameter at 90  $^{\circ}$  (d 2), and it is accepted if the average of these diameters is not less than 90% of the nominal diameter (dn).